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Model Year: 2013	Model: RAV4	Prod Date Range: [12/2012 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: INSTALLATION; 2013 MY RAV4 [12/2012 -]		

INSTALLATION

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

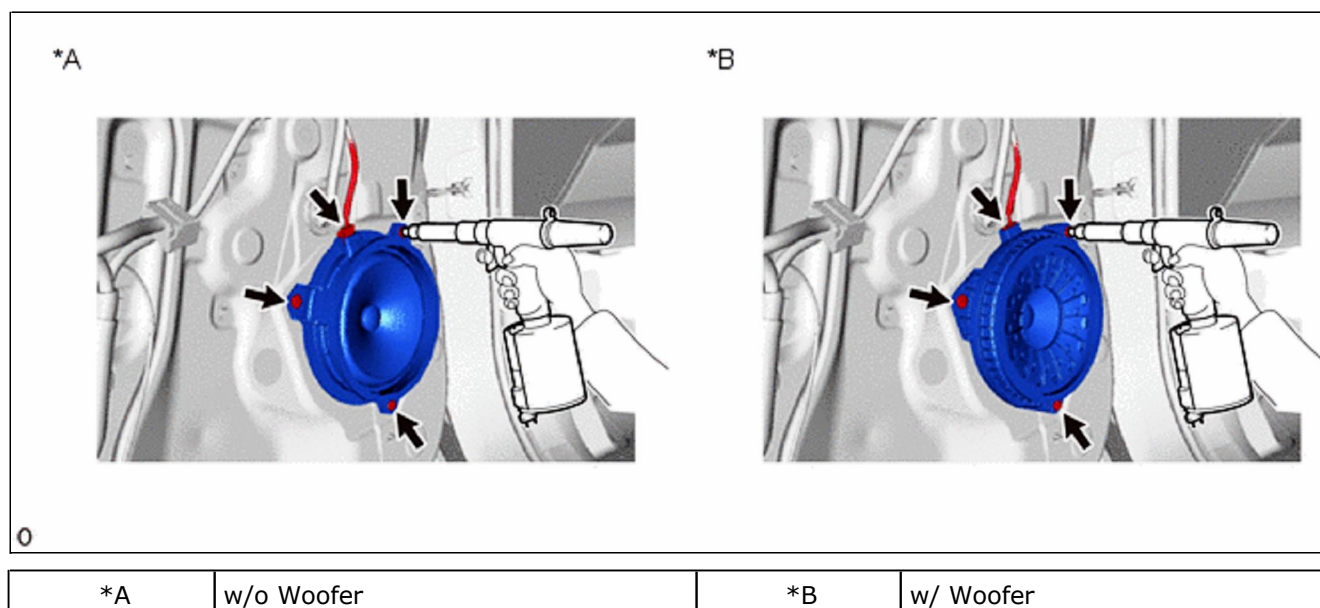
PROCEDURE

1. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

NOTICE:

Do not touch the cone part of the speaker.

(a) Connect the connector.

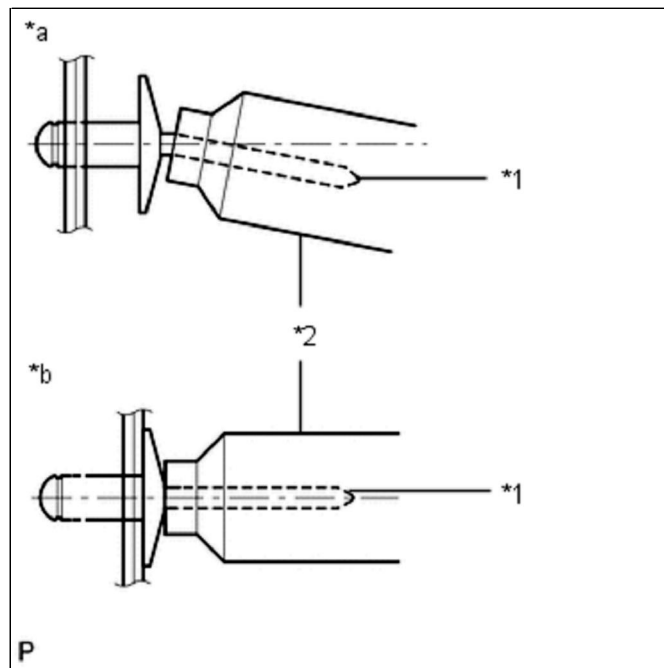


(b) Install a nose piece to an air riveter or hand riveter. Then insert the mandrel part of a new $\phi 4$ mm waterproof rivet into the nose piece.

(c) Using an air riveter or hand riveter, install the front No. 1 speaker assembly with 3 new rivets.

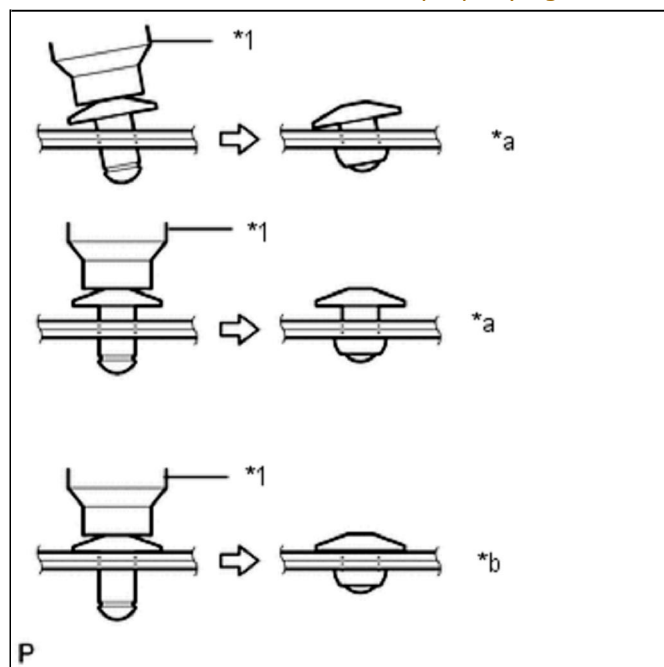
NOTICE:

- Do not pry the rivet with the riveter, as this will cause damage to the riveter and mandrel.



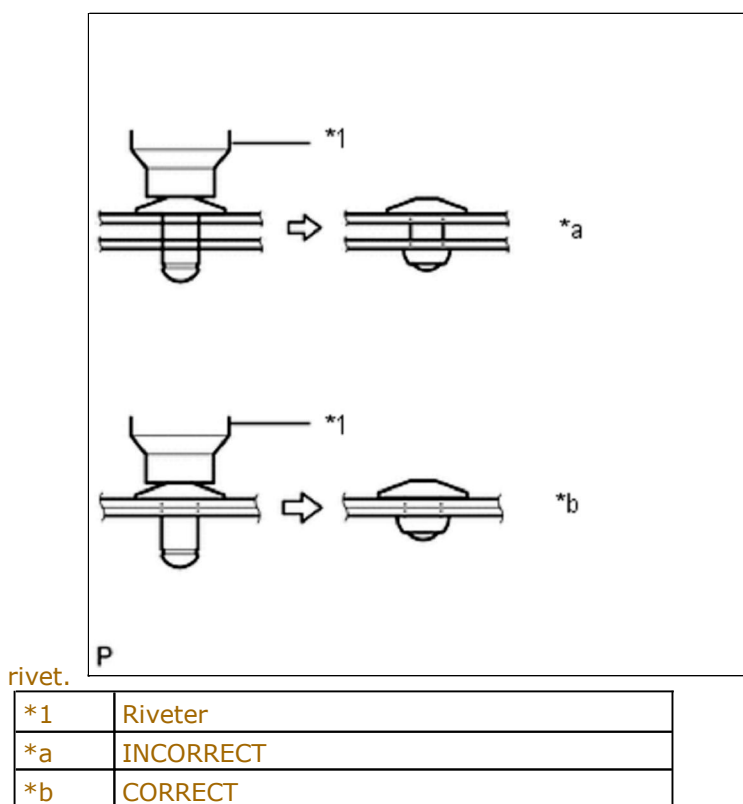
*1	Mandrel
*2	Riveter
*a	INCORRECT
*b	CORRECT

- Confirm that the rivets are seated properly against the speaker.



*1	Riveter
*a	INCORRECT
*b	CORRECT

- Do not tilt the riveter when installing the rivet to the speaker.
- Do not leave any space between the rivet head and speaker.
- Do not leave any space between the speaker and door. Firmly hold together the 2 items while installing



2. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH

Click here [INFO](#)

3. INSTALL FRONT DOOR INSIDE HANDLE BEZEL PLUG LH

Click here [INFO](#)

4. INSTALL FRONT DOOR ASSIST GRIP COVER LH

Click here [INFO](#)

5. INSTALL POWER WINDOW REGULATOR MASTER SWITCH ASSEMBLY WITH FRONT DOOR ARMREST BASE PANEL (for Driver Side)

Click here [INFO](#)

6. INSTALL POWER WINDOW REGULATOR SWITCH ASSEMBLY WITH FRONT DOOR ARMREST BASE PANEL (for Passenger Side)

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7. INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH LH

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